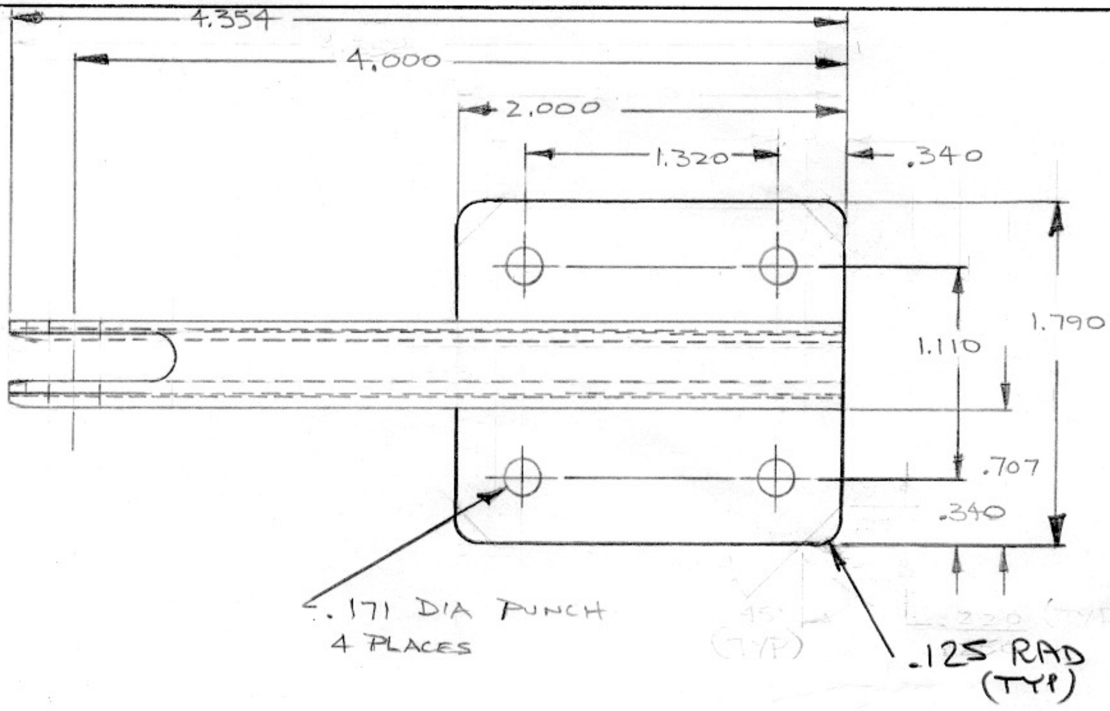
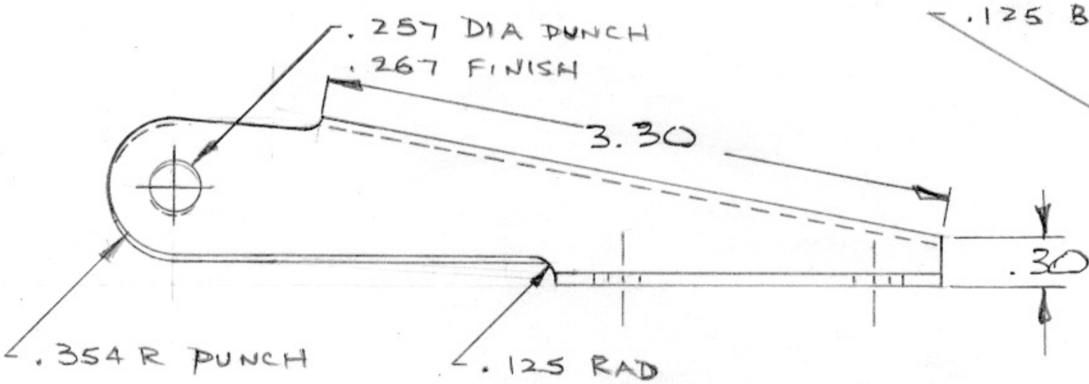
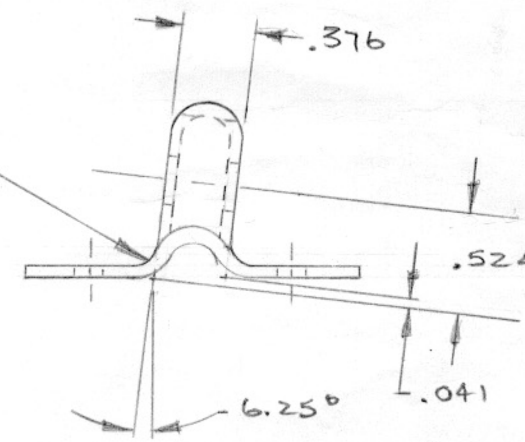


MAT'L: .063 STN STEEL
304 2B

FINISH: WHITE POWDER COAT
HIGH GLOSS

ZINC PLATE





SUPERCEDED BY D2957 REV A 08.12.18 KE

RELEASED 960906 BD

D2138

D2138-1 SHOWN (LOWER)
D2138-2 OPPOSITE (UPPER)

	B	A
REVISION	B	A
DRAWN		
APPROVED		
DESCRIPTION OF CHANGE	ST. STEEL (RADIUS)	3.30 DIM ADDED

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REQUIREMENTS — UNLESS OTHERWISE SPECIFIED

GENERAL	LIMITS
1. DIMENSIONS ARE IN INCHES 2. SURFCE ROUGHNESS 125√ 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL - S - 7742 5. HOLES PER AND 10387	1. TOLERANCES — .XX ± .030, .XXX ± .010 2. ANGLES ± ½° 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005

RIVET CODE SHALL BE PER NAS 523

BASIC CODE	DIA. DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE
D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD

BASIC CODES
BJ=MS20470AD
BB=MS20426AD

REPORT ALL DISCREPANCIES — DO NOT SCALE

PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR

CONTRACT NO.		
DRAWN	HATTON	87.07.92
DESIGN	[signature]	92/7/14
STRESS		
CHECKED	[signature]	92/7/14
CLIENT		

DART — DART AERO ACCESSORIES INC. VANCOUVER CANADA

QA COPY ISSUED

TITLE: HINGE BRACKET

CODE | DWG NO. D 2138 | REV. B

SCALE 1:1 | SHT 1 OF 1